



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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004877

D206-781-031
Job Sheet 181599



Part No: D206-781-031

Job Qty: 3 ea

Part Name: Baggage Compartment Protector - Floor



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/1/18

Job Tracking No:

Due Date: 8/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	8/8/18	8/8/18	0.00	0.00	Start Up Stores/Pkg-1		AUG 07 2018
110	Packaging	3 pcs	8/8/18	8/8/18	0.00	0.00	Packaging1-2		AUG 07 2018
120	QC	3 pcs	8/8/18	8/8/18	0.00	0.00	QC4		5RB
125	DC	3 pcs	8/8/18	8/8/18	0.00	0.00	DC		3RB
130	Packaging	3 pcs	8/8/18	8/8/18	0.00	0.00	Packaging3-1		9-89
140	QC21-FG	3 Ea	8/8/18	8/8/18	0.00	0.00	QC21		DAS
Part Op 125 - Photocopy bluefile & type labels per PPP D206-781-031 CHG 001									21
Descriptions: 130 - Identify and pack for shipping as per PPP D206-781-031 Location:FG025									9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
80-004-2-8	Insert	6 Ea (2 ea)	90-Start up Operation	5016876
D3031-3	Loop	3 Ea (1 ea)	90-Start up Operation	5058538
D3878-1	Baggage Protector-Floor	3 Ea (1 ea)	90-Start up Operation	5079252
D3918-1	Placard	3 Ea (1 ea)	90-Start up Operation	5089214
MS24694-S50	Screw	42 Ea (14 ea)	90-Start up Operation	5079113

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	80-004-2-8	6	38	0
	D3031-3	3	40	0
	D3878-1	3	1	0
	D3918-1	3	10	0
	MS24694-S50	42	497	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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				QC / QA Coordinator Approval																																																																	
Uart Aerospace Ltd. 1270 Aberdeen Street Lawrenceville, GA 30043 TEL: 678 832-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S099592 Part: D206-781-031 Job No: 181599 Serial No/Batch: S099592 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: TC STC SH08-60 Issue 1 de FAA STC SR02726NY 09/08/18, EASA S TC STC SH08-60 Issue 1 de FAA STC SR02726NY 09/08/18, EASA S																																																																					
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REFERENCE ONLY

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-1	BAGGAGE PROTECTOR, WALL
	1		D3031-3	LOOP
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		4	MS35207-262	SCREW
		6	AN960C10L	WASHER
		6	MS21042L3	NUT
	2		80-004-2-8	INSERT
	14	10	MS24694S50	SCREW

5.2 BELL 206 L/L1/L3/L4 AND 407

Qty -063	Qty -033	Qty -043	Part Number	Description
X			D206-781-063	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-3	BAGGAGE PROTECTOR, WALL
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		2	D3931-1	ANGLE
		4	MS35207-262	SCREW
		8	AN960C10L	WASHER
		8	MS21042L3	NUT
	18	8	MS24694S50	SCREW

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Date: 10.10.28